

### PRODUCT TYPE

персегии			cm	
Туре	Part No.	Replacement for projector and receiver sold separately	Specifications	
		Projector MP-L1KP-12/24V	The base base doop dd	
	MP-1KP-12/24V	Receiver MP-T1KP-12/24V	Inru-beam type 1000 11 yards	
	MP-1KP-100/240V	Projector MP-L1KP-100/240V		
		Receiver MP-T1KP-100/240V	Infu-beam type 1000 11 yards	
Standard type	MP-R500P-12/24V		Retroreflective type 500 5.5 yards	
	MP-R500P-100/240V		Retroreflective type 500 5.5 yards	
	MP-D70P-12/24V		Diffuse reflective type 70 2.3 feet	
	MP-D70P-100/240V		Diffuse reflective type 70 2:3 feet	
		Projector MP-L1KP-12/24V		
	MP-1KP1-12/24V	Reciever MP-T1KPT-12/24V	Thru-beam type 1000 TT yards	
	MP-1KPT-100/240V	Projector MP-L1KP-100/240V	The base 1000 11	
Timer built-in type		Receiver MP-T1KPT-100/240V	Inru-beam type 1000 11 yards	
	MP-R500PT-12/24V		Retroreflective type 500 5.5 yards	
	MP-R500PT-100/240V		Retroreflective type 500 5.5 yards	
	MP-D70PT-12/14V		Diffuse reflective type 70 2.3 feet	
	MP-D70PT-100/240V		Diffuse reflective type 70 2.3 feet	
MP reflector	MP-MP	Reflector for MP-R500P, MP-R500PT		
late) MD MD is seeded at with	THE ME DECOD and MD DECODT			

Note) MP-MP is provided with MP-R500P and MP-R500PT.

### **CIRCUIT DIAGRAM**

Туре	Operation		'/Circuit diagram	Built-in relay operating condition	Operation indicator (OPERATION)
Standard ON·C type opera	А. ф.	Thru-beam type MP-1KP	MP-Photoelectric sensor Built-in relay	When light is blocked ON	When light enters ON
	ON-OFF operation	Retroreflective type MP-R500P	Photoelectric	When light is blocked ON	When light enters ON
		Diffuse reflective type MP-D70P	sensor main circuit	When light enters ON	When light enters ON
Timer built-in type Timed- operati		Thru-beam type MP-1KPT	MP-Photoelectric sensor Built-in relay 5 COM	ON delay OFF delay One-shot (each operation changeable)	When light enters ON
	Timed-out operation	Retroreflective type MP-R500PT	Timer circuit Photoelectric		When light enters ON
		Diffuse reflective type MP-D70PT	sensor main circuit		When light enters ON

Note: Timer built-in type can be used as a standard type by setting the timing adjustor to the minimum and using the operation mode of ON delay or OFF delay.

## **CONNECTION DIAGRAM**



Note: No polarity even in the case of using the sensor with DC power source.

### **SPECIFICATIONS**

		Thru-beam type		Retroreflective type		Diffuse reflective type	
Item	lype	MP-1KP	MP-1KPT	MP-R500P	MP-R500PT	MP-D70P	MP-D70PT
Rated operating v	oltage		12 to 24 V A	C/DC, 100 to 240 V AC/DC (separately a		ely available)	
Rated power consumption		<ul> <li>(AC) Projector: Max. 1.5 VA Receiver: Max. 2.5 VA</li> <li>(DC) Projector: Max. 1.5 W Receiver: Max. 1.5 W</li> </ul>		(AC) Max. 2.5 VA (DC) Max. 2 W		(AC) Max. 2.5 VA (DC) Max. 2 W	
Rated control capa	acity (UL rating)		3A 250 V AC (resistive load)				
Standard target		30 mm 1.181 inch dia. metal plate (dull black finish)		70 mm 2.756 inch dia. metal plate (dull black finish)		White drawing paper 20 × 20 cm 7.874 × 7.847 inch	
Detectable target		Opaque target more than 15 mm .591 inch dia.		Opaque target more than 70 mm 2.756 inch dia.		Transparent & opaque target	
Operating voltage	range	10.8 to	10.8 to 26.4 V AC/DC (50/60 Hz), 80 to 264 V AC/DC (50/60 Hz) (Separately available			available)	
Max. sensing distance		10 m 11 yards		5 m 5.5 yards (using an included MP reflector)		70 cm 2.3 feet	
Operating angle		Above 2° for both projector and receiver		Above 2°		_	
Hysteresis		-	-			Below 20% at rated setting distance	
Detection speed		25 times/sec.	20 times/sec.	25 times/sec.	20 times/sec.	25 times/sec.	20 times/sec.
Operation indicating method		Projector: Power indicator (Red LED) Receiver: Indicator light ON light input (Red LED) Adjuster (Red LED)	Projector: Power indicator (Red LED) Receiver: Indicator lights ON light input (Red LED) Adjuster (Red LED) Relay operation indicator (Red LED)	Indicator lights ON light input (Red LED) Adjuster (Red LED)	Indicator lights ON light input (Red LED) Relay operation indicator (Red LED)	Indicator lights ON light input (Red LED)	Indicator lights ON light input (Red LED) Relay operation indicator (Red LED)
Time setting interval			0.1 to 1 s, 0.5 to 10 s (changeable)	_	0.1 to 1 s, 0.5 to 10 s (changeable)		0.1 to 1 s, 0.5 to 10 s: (changeable)
Timer operation		—	ON-delay OFF-delay One-shot (changeable)	_	ON-delay OFF-delay One-shot (changeable)		ON-delay OFF-delay One-shot (changeable)
Connection metho	bd	Screw terminal connection type					
Contact form		1 Form C					
Contact resistance (initial)		Below 100 mΩ at 6 V DC 1 A					
Contact material		Gold-flash silver alloy	Gold-clad silver alloy	Gold-flash silver alloy	Gold-clad silver alloy	Gold-flash silver alloy	Gold-clad silver alloy
Electrical life min.		2×10 <sup>5</sup>	<b>10</b> ⁵	2×10⁵	10 <sup>5</sup>	2×10⁵	10 <sup>5</sup>
Mechanical life min.		2×10 <sup>7</sup> operations					
Insulation resistance (initial)		Above 100 M $\Omega$ (using 500 V DC megger) between mutual each portion and contacts of charged terminals, uncharged metal parts and contact output					
Dielectric strength		2000 V AC (1500 V AC with timer type) for one minute between mutual each portion 1000 V AC (750 V AC with timer type) for one minute between contacts					
Vibration	Functional	10 to 55 Hz (1 cycle/min) double amplitude 1.5 mm (2 h on 3 axes)					
resistance	Destructive	10 to 55 Hz (1 cycle/min) double amplitude 0.5 mm (10 min on 3 axes)					
Shock	Functional	100 G (5 times on 3 axes)           e         10 G (6 times on 3 axes)					
Amplidies list t	Destructive						
Amplialer light lev			······································	10°C to 155°C	p: max. 10,000 lux		
Ambient temperature							
Protoctive constru	uction						
FIDIECTIVE CONSTR	uction	1	M	olueu plastic body	(equivalent to IEC	1200)	

Notes:

1

1. Unless otherwise specified, the measurement conditions are: rated operating voltage, battery power, an ambient temperature of 20°C +68°F, the stand ard target and an illuminance of 200 lux on the receiver surface.

2. With the diffuse reflective type, the max. sensing distance and hysteresis are the values for the standard target. The detection distance varies with the material, color and size of the target to be detected.

45

### EXPLANATION OF THE TIMER MECHANISM (MP-1KPT, MP-R500PT, MP-D70PT) 1. Explanation of the control panel Remove the upper panel cover to expose the control panel. (Photo shows MP-D70PT.) Relay operation indicator Mode sensor Mode sensor Sensitivity ajuster (black) (Note: Not on MP-1KPT, MP-R500PT.) Timer adjustor (white)

• -

### 2. Explanation of operation

Operation type	Description	Time chart T = timer interval	Mode sensor
ON-delay	Not usable for short-interval detection. Used for long-period detection like checking the stoppage of production lines.	Detection No detection Relay ON Relay OFF	
OFF-delay	Lengthens output signal to set time interval. If the response time of the load apparatus is slow, the detection time is lengthened to match it.	Detection No detection Relay ON Relay OFF	
One-shot	Emits signal for certain period of time after detection. Used for machinery which always requires a signal of a certain level as input.	Detection No detection Relay ON Relay OFF	
Time selection	Timer interval With sensor 1 off, 0.1 to 1 s With sensor 1 on, 0.5 to 10 s Adjust the time interval with the timer adjusto	r (white).	0.1 to 1 second $ \begin{array}{c} 1 & 2 & 3 & 4 \\ \hline  & - & 0FF - \\ \hline  & 0.5 to 10 seconds \end{array} $ $ \begin{array}{c} 1 & 2 & 3 & 4 \\ \hline  & - & 0FF - \\ \hline \end{array} $

Note: If the timer adjustor is set at the minimum value MIN and the sensor is used in the ON-delay or OFF-delay mode, it can be used as a fundamental operation type.

### DATA

MP-1KP, MP-1KPT (Thru-beam type) characteristic examples



MP-R500P, MP-R500PT (Retroreflective type) characteristic examples



#### MP-D70P, MP-D70PT (Diffuse reflective type) characteristic examples

1. Receiver signal level and distance characteristics

2. Operating level region characteristics

Standard target (white drawing paper  $20 \times 20$  cm  $7.874 \times 7.874$  inch) with sensitivity adjustment set at maximum sensitivity



Standard target (white drawing paper  $20 \times 20$  cm 7.874 × 7.874 inch) with sensitivity adjustment set at maximum sensitivity



#### 3. Detection distance-color characteristics

Standard target (white drawing paper  $20 \times 20$  cm  $7.874 \times 7.874$  inch) with sensitivity adjustment set at maximum sensitivity





## **REGARDING LIGHT AXIS AND SENSITIVITY ADJUSTMENT**

1. Sight, guideline, slant scale



Light beam axis adjustment is simple with the sights on the top of the housing. Guide-lines (green) are also on the sensor unit and using the mounting accessory, the unit can be slanted according to the scale (1 graduation per about 2°). **2. Light beam adjustment with the** 

### thru-beam type

 Temporarily mount the projector and the receiver. With the light beam being received, the OPERATION LED or the beam-receiving LED (LIGHT) will go on.
 Move the projector left and right, up and down to a position in the center of the range indicated by the ADJUST LED.

3) Next, move the receiver right and left, up and down to a position in the center of the range indicated by the ADJUST LED.

4) Be careful that vibration or impact

## CAUTIONS

1. Use within the ambient temperature range of  $-10^{\circ}$  to  $+55^{\circ}C + 14^{\circ}F$  to  $+131^{\circ}F$ .

2. If the external surge voltage exceeds the following values, the internal circuit may be damaged; a surge absorber should be used.

12 to 24 V AC/DC type	500 V
100 to 240 V AC/DC type	4,000 V

Surge waveform:  $\pm$ (1×40) µs of single polarity full-wave voltage.

3. Do not use where there is much steam, dust or corrosive gas or where organic solvents can adhere to the device.

4. Mistake wiring can damage the internal circuit. Re-check the connections before turning on the power.

5. To maintain water protection, the cord should have an outer diameter of 9 to 11 mm .354 to .433 with a smooth covering material that allow the sealing rubber and hexagonal nut accessories to be securely tightened.

 6. Wiring and circuit construction
 1) Make the connections as shown in the wiring diagram.

2) If crimp terminals are to be used, affix the connected pressure terminals to a UP terminal (M3.5 screw). during the installation does not cause misalignment of the light beam axis.

# 3. Light beam adjustment of the retroreflective type

1) Temporarily mount photoelectric sensor in a straight line by visual alignment.

2) Move the photoelectric sensor left and right, up and down to a position in the center of the range indicated by the lighting up of the ADJUST LED, or in the case of the sensor with a timer, the LIGHT LED.

3) Pass the target in the detection field and check that the photoelectric sensor operates properly.

4) Affix the reflector and the photoelectric sensor in position. Be careful that vibration or impact does not cause misalignment.

Note: The targets which can be detected are listed as opaque or translucent materials. However, shiny materials (like cans, mirrors, plated metals) reflect too well and may not be detected by the sensor. In such a case, the detection angle should be changed to allow proper detection.

### 4. Sensitivity adjustment for the diffuse reflective type

 Temporarily mount the photoelectric sensor facing the direction of detection.
 Without any target in the field, gradually turn the sensitivity adjustor from its maximum position, toward the left until the operation LED goes off. If LED is off even when the setting is at the maximum position leave the setting at the maximum.

3) Place the target in the field and continue turning the adjustor toward the left until the operation LED goes off.

4) Set the volume at the center between the settings found in steps 2) and 3).5) Affix the photoelectric sensor in position. Be careful that vibration or impact does not cause misalignment.

Note: The detection distance varies with the material, color, size, shape and direction of the target as well as the environmental conditions. The actual target should be used to make the proper adjustments.



Output from the built-in relay IC contact is sent to the output terminal. For switching an inductive load, a contact protection circuit should be included.
 Detection section

 Durtiness or soiling of the detector surface can lower the detection distance allowance. Keep the detector surface clean. The lens cover can easily be removed for the cleaning. (The lens cover is not of water-protected construction.)
 The lens is of acryl and the lens cover is of polycarbonate. They can withstand water, dilute acid or alkali, aliphatic hydrocarbons, and oils. They cannot withstand ketones, esters, halogen hydrocarbons, and aromatic hydrocarbons.

8. Remove the panel cover on the top of the photoelectric sensor to adjust the sensitivity, set the time interval, set the sensor. After the adjustments have been made, replace the packing and securely tighten the screws of the panel cover to preserve the water-protection.

# **PROTECTIVE CIRCUIT**



Note: The R in the circuits represents inductive load.